## Phase Equilibria in the Er<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>5</sub> System at 1200 °C

Kenzo Kitayama,\* Tadashi Sugihara, and Takashi Katsura

Department of Chemistry, Faculty of Science, Tokyo Institute of Technology, Ookayama, Meguro-ku, Tokyo 152 (Received August 8, 1978)

The phase equilibria in the  $\text{Er}_2\text{O}_3-\text{V}_2\text{O}_5-\text{V}_2\text{O}_5$  system have been established at 1200 °C. In this system,  $\text{Er}_2\text{O}_3$ ,  $\text{Er}_8\text{V}_2\text{O}_{17}(4\text{Er}_2\text{O}_3\cdot\text{V}_2\text{O}_5)$ ,  $\text{Er}_8\text{V}_2\text{O}_4$ ,  $\text{V}_n\text{O}_{2n-1}(n$ : 2 to 7), and  $\text{VO}_2$  found to be stable,  $\text{Er}_8\text{V}_2\text{O}_{17}$ ,  $\text{Er}_8\text{V}_2\text{O}_3$ , and  $\text{VO}_2$  of which had non-stoichiometric compositions. On the basis of the phase equilibria, the standard Gibbs energies for the reactions,

$$ErVO_3 + 1/2O_2 = ErVO_4, \tag{1}$$

$$3Er_2O_3 + 2ErVO_3 + O_2 = Er_8V_2O_{17},$$
 (2)

have been determined to be  $-121\pm1$  and  $-256\pm1$  kJ, respectively. It has been shown that the standard Gibbs energy for Sm, Er, and Lu in Eq. 1 decreases linearly with increasing ionic radius of lanthanoid.

In previous papers,<sup>1,2)</sup> the phase equilibria in the  $\mathrm{Sm_2O_3-V_2O_3-V_2O_5}$  and the  $\mathrm{Lu_2O_3-V_2O_3-V_2O_5}$  systems were reported at 1200 °C. In both systems, the existence of the  $\mathrm{V_nO_{2n-1}}$  (n: 2 to 7) phases were confirmed. In the former system,  $\mathrm{Sm_{10}V_2O_{20}}(5\mathrm{Sm_2O_3\cdot V_2O_5})$ ,  $\mathrm{SmVO_3}$ , and  $\mathrm{SmVO_4}$ , and in the latter,  $\mathrm{LuVO_3}$ ,  $\mathrm{LuVO_4}$ ,  $\mathrm{Lu_7-V_3O_{16}}$ ,  $\mathrm{Lu_2V_2O_7}$ , and  $\mathrm{LuV_4O_8}$  were stable as ternary compounds. On the basis of these phase equilibria, the standard Gibbs energies for the reactions related to the ternary compounds have been determined.

It has been reported that ErVO<sub>3</sub> is only the stable ternary compound in the Er<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>3</sub> system, and that it belongs to the orthorhombic crystal system.3,4) Recently, Brusset et al.5,6) have studied the phase equilibria in the Er<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>5</sub> system in the temperature range from 600 to 1500 °C, and found the existence of  $4Er_2O_3 \cdot V_2O_5$  and  $5Er_2O_3 \cdot V_2O_5$  in addition to the established tetragonal ErVO<sub>4</sub> phase, and concluded that 4Er<sub>2</sub>O<sub>3</sub>·V<sub>2</sub>O<sub>5</sub> is stable at temperatures from 1350 to 1500 °C, and 5Er<sub>2</sub>O<sub>3</sub>·V<sub>2</sub>O<sub>5</sub> from 1250 to 1500 °C.5) Brusset et al.7) reported that the 4Er<sub>2</sub>O<sub>3</sub>·V<sub>2</sub>O<sub>5</sub> phase belongs to the monoclinic system, and determined the relative intensities, spacings and assignments of the index of this phase. The precise phase equilibria in the Er<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>3</sub>-V<sub>2</sub>O<sub>5</sub> system have, however, not been investigated.

The objectives of the present study have been (1) to establish the detailed phase equilibria in the Er<sub>2</sub>O<sub>3</sub>–V<sub>2</sub>O<sub>3</sub>–V<sub>2</sub>O<sub>5</sub> system at 1200 °C in order to clarify the stable ternary compounds, (2) to calculate the Gibbs energies of the reactions for ternary compounds, and (3) to ascertain, prior to pursuing the complete studies of the Ln–V–O system (Ln: La, Ce, Pr, Nd, Sm, Eu, Gd, Tb, Dy, Ho, Er, Tm, Yb, Lu, and Y), wether or not there exists a linear relationship between the standard Gibbs energy of reaction and the ionic radius of the lanthanoid, as found in the Ln–Fe–O system.<sup>8)</sup> Er<sub>2</sub>O<sub>3</sub> has been selected as one of the lanthanoid sesquioxides in this paper.

## **Experimental**

Analytical grades of  $\rm Er_2O_3$  (99.9% purity) and  $\rm V_2O_5$ , made by heating guaranteed reagent grade  $\rm NH_4VO_3$  in air for 24 h at 500 °C, have been employed as starting materials. The desired ratios of  $\rm Er_2O_3/V_2O_5$  were obtained by mixing the appropriate quantities thoroughly in an agate mortar under

ethyl alcohol. The mixtures thus obtained were treated by procedures previously described.<sup>1)</sup>

Apparatus and procedures for controlling the partial pressure of oxygen, for keeping the temperature constant, the method of thermogravimetry, the criterion for establishing equilibrium, the method of identification of solid phases after quenching, of lattice constant determination, the method of measurement of the actual oxygen partial pressure, and the method of wet chemical analysis are the same described in previous papers.<sup>1,9-11)</sup> On the basis of the previous results,<sup>1)</sup> the weight of sample measured at an oxygen partial pressure of  $10^{-12}$  atm has been chosen as the standard reference weight for thermogravimetry.

## Results and Discussion

Seven starting samples with Phase Equilibria. different Er<sub>2</sub>O<sub>3</sub>/V<sub>2</sub>O<sub>5</sub> ratios of 5.67, 4.00, 2.33, 1.50, 1.00, 0.667, and 0.250 were prepared. Figure 1 illustrates, as an example, the relationship between the oxygen partial pressure and the composition change,  $W_{02}/W_{\rm T}$ , for samples with  ${\rm Er_2O_3/V_2O_5}$  ratios of 5.67, 1.50, and 0.250.  $W_{02}$  represents the weight gain of the samples assuming the reaction,  $V_2O_3+O_2=V_2O_5$ , were completed. Table 1 gives the results of the phase identification after quenching, and Fig. 2 illustrates the phase diagram. The following phases were found to be stable under the present experimental conditions;  $Er_{2}O_{3}(R),\ ErVO_{4}(B),\ ErVO_{3}(C),\ V_{2}O_{3}(D),\ V_{3}O_{5}(E),$  $V_4O_7(F)$ ,  $V_5O_9(G)$ ,  $V_6O_{11}(H)$ ,  $V_7O_{13}(I)$ ,  $VO_2(J)$ , and  $Er_8V_2O_{17}(N)$  (4Er<sub>2</sub>O<sub>3</sub>·V<sub>2</sub>O<sub>5</sub>). The letters in parentheses are the abbreviations of compounds. The existence of the 4Er<sub>2</sub>O<sub>3</sub>·V<sub>2</sub>O<sub>5</sub> phase contradicts the results of Brusset et al.5) The stoichiometric existence of Er<sub>2</sub>O<sub>3</sub> has been certified by Kitayama and Katsura. 12) As seen in Fig. 2, the phases  $ErVO_4$ ,  $V_2O_3$ ,  $VO_2$ , and  $Er_8V_2O_{17}$  are of non-stoichiometric composition. The relationship between  $N_0/N_d$  and log  $P_{0}$ , values for the solid solutions has been obtained using the results of thermogravimetric analysis and the method of least squares. Here,  $N_0/N_d$  indicates the deviation of the oxygen atoms from the stoichiometric composition d.1,10) The empirical equations for Er<sub>8</sub>V<sub>2</sub>O<sub>17</sub> and ErVO<sub>4</sub> have been obtained as

$$N_{\rm O}/N_{\rm Er_4V_4O_{17}} = 0.0443 \log P_{\rm O_4} + 0.108$$

and

$$N_{\rm O}/N_{\rm ErVO_4} = 0.0236 \log P_{\rm O_4} + 0.180,$$

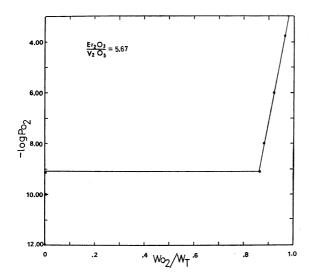


Fig. 1-1. The relationship between  $-\log P_{\rm O_1}$  and weight gains of the sample,  $\rm Er_2O_3/V_2O_5=5.67$ .

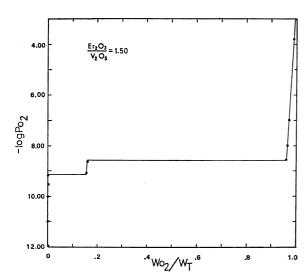


Fig. 1-2. The relationship between  $-\log P_{0}$ , and weight gains of the sample,  $\rm Er_2O_3/V_2O_5{=}1.50$ .

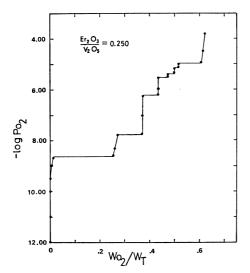


Fig. 1-3. The relationship between  $-\log P_{0_1}$  and weight gains of the sample,  $\rm Er_2O_3/V_2O_5=0.250$ .

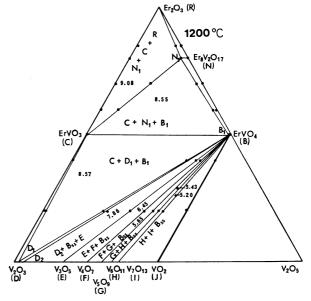


Fig. 2. Phase equilibria in the  $\rm Er_2O_3-V_2O_5$  system at 1200 °C. Numerical values in three solid phases regions are the oxygen partial pressures in terms of  $-\log P_{\rm O_4}$ . Abbreviations are the same as those in Table 2.

Table 1. Identification of phases

TABLE 1.		IDENTIFICATION OF PHASES			
Starting material (mol %)		$P_{0_1}$ (atm)	Time (h)	Phase	
$\mathrm{Er_2O_3}$	$V_2O_5$				
0.85	0.15	12.00	5	$Er_2O_3 + ErVO_3$	
		9.50	18	$Er_2O_3 + ErVO_3$	
		9.00	24	$\mathrm{Er_2O_3} + \mathrm{Er_8V_2O_{17}}$	
		8.50	25	$\mathrm{Er_2O_3} + \mathrm{Er_8V_2O_{17}}$	
		0.68	19	$\mathrm{Er_2O_3} + \mathrm{Er_8V_2O_{17}}$	
0.70	0.30	12.00	5	$\mathrm{Er_2O_3} + \mathrm{ErVO_3}$	
		9.50	18	$Er_2O_3 + ErVO_3$	
		8.50	25	$\mathrm{ErVO_4} + \mathrm{Er_8V_2O_{17}}$	
		0.68	19	$ErVO_4 + Er_8V_2O_{17}$	
0.40	0.60	12.00	5	$ErVO_3 + V_2O_3$	
		9.50	18	$ErVO_3 + V_2O_3$	
		9.00	24	$ErVO_3 + V_2O_3$	
		8.50	25	$ErVO_4 + V_2O_3$	
		8.00	27	$ErVO_4 + V_2O_3$	
		7.00	25	$ErVO_4 + V_3O_5$	
		5.75	34	$ErVO_4 + V_4O_7$	
		5.50	34	$ErVO_4 + V_5O_9$	
		5.30	40	$ErVO_4 + V_6O_{11}$	
		5.10	44	$\mathrm{ErVO_4} + \mathrm{V_7O_{13}}$	
		4.50	48	$ErVO_4 + VO_2$	
0.20	0.80	12.00	5	$\mathrm{ErVO_3} + \mathrm{V_2O_3}$	
		9.50	18	$\mathrm{ErVO_3} + \mathrm{V_2O_3}$	
		9.00	24	$\mathrm{ErVO_3} + \mathrm{V_2O_3}$	
		8.50	25	$\mathrm{ErVO_4} + \mathrm{V_2O_3}$	
		8.00	27	$\mathrm{ErVO_4} + \mathrm{V_2O_3}$	
		7.00	25	$\mathrm{ErVO_4} + \mathrm{V_3O_5}$	
		5.75	34	$ErVO_4 + V_4O_7$	
		5.50	34	$\mathrm{ErVO_4} + \mathrm{V_5}\mathrm{V_9}$	
		5.30	40	$ErVO_4 + V_6O_{11}$	
		5.10	44	$\mathrm{ErVO_4} + \mathrm{V_7O_{13}}$	
		4.50	48	ErVO <sub>4</sub> +VO <sub>2</sub>	

TABLE 2. Compositions, Stability ranges in oxygen partial pressures, and activities in solid solutions

•	Com- ponent	Composi- tion	Symbol	$-\log P_{0_i}$	$\log a_{i}$
	$\mathrm{Er_{8}V_{2}O_{17}}$	$\mathrm{Er_8V_2O_{17.0}}$	N	$0.68^{a}$ $-2.44^{b}$	0.489
		$\mathrm{Er_8V_2O_{16.8}}$	$N_1$	9.08	0
	$ErVO_3$	$ErVO_{3.00}$	$\mathbf{C}$	8.55 —12.00°)	0
	$ErVO_4$	$ErVO_{4,00}$	В	$0.68^{a}$ $-7.63^{b}$	$5 \times 10^{-3}$
		$ErVO_{3.98}$	$\mathbf{B_{1}}$	8.55	0

a) Stability range in log  $P_{0_1}$  may be higher than -0.68. b) These values were obtained by extrapolation using the thermogravimetric values. c) Stability range in log  $P_{0_1}$  may be lower than -12.00.

respectively.

In Table 2, the compositions, the stability ranges in oxygen partial pressures, and the abbreviations of the compounds are tabulated. As given in Table 2,  $\text{Er}_8\text{V}_2\text{O}_{17}$  has a composition ranging from  $\text{Er}_8\text{V}_2\text{O}_{16.8}$  at  $\log P_{0.} = -9.08$  to  $\text{Er}_8\text{V}_2\text{O}_{17.0}$  at  $\log P_{0.} = -2.44$ .  $\text{ErVO}_3$  exhibites no deviation from the stoichiometric composition within the limits of experimental error. The deviation from the stoichiometric composition of  $\text{ErVO}_4$  extends up to  $\text{ErVO}_{2.98}$  at  $\log P_{0.} = -8.55$ .

extends up to  ${\rm ErVO_{3.98}}$  at  $\log P_{0*}{=}-8.55$ . The lattice constants for  ${\rm ErVO_4}$ ,  ${\rm ErVO_3}$ , and  ${\rm Er_8V_2O_{17}}$  are given in Table 3 together with the previous data.  $^{3-5,7,13}$ ) The values obtained in this study are in reasonable agreement with previous results. As seen from Table 3, the non-stoichiometric dependence of the lattice constants for  ${\rm Er_8V_2O_{17}}$  has not been observed, and this may be due to compensation of the V<sup>4+</sup> ion for the V<sup>5+</sup> ion and the corresponding oxygen deficiency on the cell volume. The results for the V–O binary system have been reported in a previous paper. 1)

Calculation of Standard Gibbs Energy of Reaction.

On the basis of the phase equilibria, the standard Gibbs energy of reaction to form the ErVO<sub>4</sub> and Er<sub>8</sub>V<sub>2</sub>O<sub>17</sub> compounds can be calculated by referring to the following reactions:

$$ErVO_3 + 1/2O_2 = ErVO_4, \tag{1}$$

$$3Er_2O_3 + 2ErVO_3 + O_2 = Er_8V_2O_{17}.$$
 (2)

The standard Gibbs energies of these reactions can be directly calculated by adopting the equilibrium oxygen partial pressures corresponding to Eqs. 1 and 2. Here, the activity of each component,  $\rm ErVO_4$  and  $\rm Er_8V_2O_{17}$  at the composition of  $\rm B_1$  and  $\rm N_1$  in Fig. 2, respectively, was set equal to unity. The standard Gibbs energy of each

reaction was calculated from the equation,  $\Delta G^{\circ} = -RT \ln K$ , where R is the gas constant, T the absolute temperature, and K the equilibrium constant. The detailed method of obtaining the equilibrium constant K, has been described by Kimizuka and Katsura.<sup>14)</sup> In this study, the standard Gibbs energy for Reactions 1 and 2 found to be  $-121\pm1$  and  $-256\pm1$  kJ, respectively.

In similar studies,1,2) Kitayama and Katsura determined the standard Gibbs energies of reaction for  $SmVO_4$  and  $LuVO_4$  to be  $-127\pm1$  and  $-116\pm1$  kJ, respectively. Thus by utilizing this data, the relationship between the standard Gibbs energy of reaction (expressed as LnVO<sub>3</sub>+1/2O<sub>2</sub>=LnVO<sub>4</sub> (Ln; Sm, Er, and Lu)) and the ionic radius of Ln3+ ion may be found. The value of each ionic radius has been determined by Shannon and Prewitt<sup>15)</sup> to be Sm<sup>3+</sup> 1.09, Er<sup>3+</sup> 1.00, and Lu<sup>3+</sup> 0.97Å with a coordination number of 8. Although the data was limited, the standard Gibbs energy of the reaction was found to decrease linearly with increasing ionic radius. A similar trend in the Fe-lanthanoidperovskite system has been established.<sup>8,16)</sup> It is conceivable that the thermodynamic properties of Ln-V-O compounds are closely related to the structural stability. In order to demonstrate this the study of the phase equilibria in the Ln-V-O system needs further research.

The authors wish to thank Dr. Tadao Kanzaki, Tokyo Institute of Technology, for the reading of this manuscript.

## References

- 1) K. Kitayama and T. Katsura, Bull. Chem. Soc. Jpn., 50, 889 (1977).
- 2) K. Kitayama and T. Katsura, Bull. Chem. Soc. Jpn., 51, 1358 (1978).
- 3) G. J. McCarthy, C. A. Sipe, and K. E. McIlvried, Mater. Res. Bull., 9, 1279 (1974).
  - 4) B. Reuter, Colloq. Int. C. N. R. S., 1965, 1053.
- 5) H. Brusset, F. Madaule-Aubry, B. Blanck, and A. Deboichet, Bull. Soc. Chim. Fr., 1969, 15.
- 6) H. Brusset, F. Madaule-Aubry, B. Blanck, J. P. Glaziou, and J. P. Laude, *Can. J. Chem.*, **49**, 3700 (1971).
- 7) H. Brusset, R. Mahe, and J. P. Laude, Bull. Soc. Chim. Fr., 1973, 495.
- 8) T. Katsura, K. Kitayama, T. Sugihara, and N. Kimizuka, Bull. Chem. Soc. Jpn., 48, 1809 (1975).
- 9) T. Katsura and H. Hasegawa, Bull. Chem. Soc. Jpn., 40, 561 (1967).

Table 3. Unit cell dimensions of compounds

Compound	$-\log P_{0_1}$	a(Å)	b(Å)	c(Å)	β	$V({ m \AA}^3)$	Reference
ErVO <sub>4</sub>	0.68	$7.094 \pm 0.001$		$6.271 \pm 0.001$	, , , , , , , , , , , , , , , , , , , ,	$315.6 \pm 0.1$	present
		$7.101 \pm 0.002$		$6.274 \pm 0.003$			5
		7.0975		6.2723			4
$ErVO_3$	12.00	$5.260 \pm 0.001$	$5.590 \pm 0.001$	$7.566 \pm 0.001$		$222.5 \pm 0.1$	present
-		5.256	5.581	7.559		221.8	3
		5.262	5.604	7.578			4
$\mathrm{Er_8V_2O_{17}}$	0.68	$10.45 \pm 0.02$	$8.42 \pm 0.02$	$16.05 \pm 0.10$	$98.08 {\pm} 0.23$	$1397 \pm 9$	) .
	8.50	$10.47 \pm 0.02$	$8.39 \pm 0.02$	$16.01 \pm 0.07$	$98.56 \pm 0.18$	$1391 \pm 7$	present
		$10.498 \pm 0.003$	$8.399 \pm 0.003$	$16.104 \pm 0.011$	$98.13 \pm 0.04$		7

- 10) N. Kimizuka and T. Katsura, J. Solid State Chem., 13, 176 (1975).
- 11) T. Katsura and A. Muan, Trans. Soc. Min. Eng. AIME, 230, 77 (1964).
- 12) K. Kitayama and T. Katsura, Bull. Chem. Soc. Jpn., 49, 998 (1976).
- 13) X-Ray powder data, Card 17-260, A.S.T.M.
- 14) N. Kimizuka and T. Katsura, J. Solid State Chem., 15, 151 (1975).
- 15) R. D. Shannon and C. T. Prewitt, Acta Crystallogr., Sect. B, 25, 925 (1969); 26, 1046 (1970).
- 16) T. Katsura, T. Sekine, K. Kitayama, T. Sugihara, and N. Kimizuka, J. Solid State Chem., 23, 43 (1978).